

Glossary of

Building and civil engineering terms —

Part 1: General and miscellaneous —

**Section 1.3 Parts of construction
works —**

Subsection 1.3.2 Roofs and roofing

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Foreword

This edition introduces technical changes to bring the standard up-to-date but it does not reflect a full review of the standard, which will be undertaken in due course.

This Subsection of Part 1 of BS 6100 has been prepared under the direction of the Basic Data and Performance Criteria for Civil Engineering and Building Structures Standards Policy Committee. The 1985 edition of this Subsection, which is now withdrawn, was a revision of BS 2717:1956 “*Glossary of terms applicable to roof coverings*”, which was withdrawn. Certain terms now considered to be archaic and not in common use were omitted. Because of the similarity of fixing techniques terms common to materials used as vertical cladding as well as for roof coverings were included in this Subsection.

A general introduction to and explanation of this glossary is given in Part 0 of BS 6100 which itemizes the Parts, Sections and Subsections into which this glossary is divided and provides a general alphabetical index of all the terms in the Sections and Subsections already published. Those using individual Sections and Subsections of this glossary are urged to consult Part 0 before doing so.

The other Sections of this Part are as follows:

- 1.0 General vocabulary
- 1.1 Types of building
- 1.2 Space
- 1.4 Materials
- 1.5 Operations, associated plant and equipment
- 1.6 Persons
- 1.7 Characteristics and performance
- 1.8 Environmental and physical planning

The other Subsections of this Section are as follows:

- 1.3.0 External works
- 1.3.1 Walls and claddings
- 1.3.3 Floors and ceilings
- 1.3.4 Stairs and circulation elements
- 1.3.5 Doors, windows and openings
- 1.3.6 Jointing products, hardware and accessories
- 1.3.7 Finishings
- 1.3.8 Fittings

Terms are listed alphabetically in the index and are referred to by numbers which are found against the term in the body of the Subsection. There they are arranged in a classified order, each term having an individual number consisting of seven digits in two parts, the first of three digits, the second of four. The first three digits represent the number of the Part, Section and Subsection. The fourth digit represents the group of terms, the fifth digit represents the subgroup of terms, and the last two digits represent the place within the subgroup.

Scottish terms and important regional terms are included, either in their own right or as accepted alternatives to preferred terms.

Alternative terms are given in medium type below the preferred terms with their status indicated, e.g. “deprecated”, “Scotland”. These terms are not individually numbered, but are included in the index with a reference to the preferred term. Terms of more than one word, e.g. “mitred valley” are written in a direct style, not as “valley, mitred”. The inverted term is included in the index with a reference to the direct term. Scientific terms in Latin are printed in small capitals and are also included in the index with a reference to the term whose definition contains the Latin words.

It has been considered necessary to repeat in this Subsection certain terms from Section 1.0 “General”. Where this occurs, the definitions of such terms are preceded by an asterisk (*).

Italicized words indicate terms that are defined elsewhere in this Subsection.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

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Summary of pages

This document comprises a front cover, an inside front cover, pages i to iv, pages 1 to 17 and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

132 1 Rooftypes

132 11 Base terms

No	Term	Definition
132 1101	roof	^a Construction that encloses a building from above.
132 1102	flat roof platform roof <i>Scotland</i>	<i>Roof</i> , either with a slight slope or horizontal.
132 1103	pitched roof	^a <i>Roof</i> , the slope of which is greater than 10° (approximately 15 %) to the horizontal.
132 1104	monopitch roof	^a <i>Pitched roof</i> in one plane only.
132 1105	duopitch roof	<i>Pitched roof</i> that has a slope on each side of a <i>ridge</i> .
132 1106	lean-to roof	^a <i>Monopitch roof</i> that has its upper edge against a wall.
132 1107	hipped roof	<i>Pitched roof</i> with <i>hipped ends</i> .
132 1108	gable roof	<i>Pitched roof</i> that terminates at one or both ends as a <i>gable</i> .
132 1109	mansard roof	^a <i>Pitched roof</i> with two slopes on each side of the <i>ridge</i> ; the steeper of the two starting at the <i>eaves</i> .
132 1110	sawtooth roof northlight roof <i>deprecated</i>	^a Series of <i>pitched roofs</i> one slope of which is glazed and steeper than the other (e.g. the northern in the northern hemisphere).
132 1111	<i>deleted</i>	
132 1112	cold roof	<i>Roof</i> that has insulation at ceiling level and a ventilated void between the insulation and the <i>roofing</i> .
132 1113	warm roof	<i>Roof</i> that has insulation immediately below its weatherproofing membrane and a <i>vapour barrier</i> below the insulation.
132 1114	inverted roof	<i>Roof</i> that has insulation laid above its weatherproofing membrane and held in position by, e.g. paving slabs, ballast.
132 1115	reservoir roof	<i>Roof</i> able to retain water to a specified depth.
132 1116	open roof	<i>Roof</i> that has no ceiling fixed to or hung from it.
132 1117	pavilion roof	<i>Roof</i> composed of a number of equal triangular sloping surfaces.

132 12 Structural

132 1201	couple roof	<i>Roof</i> composed of rafters with their feet fixed to wall plates and their heads butting against a <i>ridge board</i> without ties.
132 1202	close couple roof	<i>Roof</i> composed of rafters with their feet fixed to wall plates, their heads butting against a <i>ridge board</i> and with horizontal ties at wall plate level.
132 1203	collar roof	<i>Roof</i> composed of rafters with their feet fixed to wall plates, their heads butting against a <i>ridge board</i> and with horizontal ties at approximately mid slope.
132 1204	roof deck	Structure and upper surface of a <i>flat roof</i> .
132 1205	roof decking	Prefabricated components that form a <i>roof deck</i> .
132 1206	purlin roof	<i>Roof</i> in which the purlins are supported on the end walls without intermediate support.

^a Repeated from section 1.0.

132 2 Roof features and components

132 21 Base terms

No.	Term	Definition
132 2101	eaves	^a Lower edge of a <i>pitched roof</i> or edge of a <i>flat roof</i> .
132 2102	closed eaves	<i>Eaves</i> in which overhanging rafters are enclosed.
132 2103	open eaves	<i>Eaves</i> in which overhanging rafters are exposed.
132 2104	gable	^a Portion of wall above <i>eaves</i> level that encloses the end of a <i>pitched roof</i> .
132 2105	gablet	Small <i>gable</i> .
132 2106	hip piend <i>Scotland</i>	Inclined meeting line of two slopes in a <i>pitched roof</i> that forms a salient angle.
132 2107	mitred hip (1) close mitred piend <i>Scotland</i>	Covering of <i>roofing tiles</i> , <i>roofing slates</i> , <i>shingles</i> or <i>shakes</i> cut to form a mitred joint at the <i>hip</i> and laid with <i>soakers</i> .
132 2108	mitred hip (2)	Covering of <i>shingles</i> or <i>shakes</i> cut to fit closely together at the intersection of steep slopes, as on spires.
132 2109	hipped end hip end <i>deprecated</i>	<i>Roof</i> surface, usually triangular, bounded by <i>hips</i> at the sides and <i>eaves</i> at the base.
132 2110	half hipped end broached hip <i>deprecated</i>	Trapezoidal <i>hipped end</i> terminated by a <i>gablet</i> .
132 2111	hip hook hip iron <i>deprecated</i>	Component fixed to lower end of a <i>hip</i> rafter forming a stop for the covering at a <i>hip</i> .
132 2112	fitted end	End of a <i>hip capping</i> or <i>ridge capping</i> at an abutment.
132 2113	ridge	Intersection at the top of two slopes in a <i>pitched roof</i> that forms the apex of the <i>roof</i> .
132 2114	fair end of ridge	Finish at the end of a <i>ridge</i> .
132 2115	top edge	Upper edge of a <i>roof</i> surface finishing at a <i>ridge</i> or against part of a structure rising above the <i>roof</i> surface.
132 2116	valley	Inclined meeting line of two slopes in a <i>pitched roof</i> that forms a re-entrant angle.
132 2117	laced valley	Tiled or slated <i>valley</i> where <i>courses</i> are not horizontal, each <i>course</i> being swept up to a <i>tile-and-a-half tile</i> or <i>slate-and-a-half slate</i> laid aslant on a wide board.
132 2118	mitred valley	Tiled, slated or shingled <i>valley</i> in which each <i>course</i> is close cut, mitred at the <i>valley</i> and laid with <i>soakers</i> .
132 2119	open valley	<i>Valley</i> where <i>roofing</i> is cut and laid so the <i>valley</i> lining is visible in the space between the two slopes.
132 2120	swept valley	<i>Valley</i> where <i>roofing tiles</i> , <i>roofing slates</i> , <i>shingles</i> , or <i>shakes</i> , made or cut to a taper, sweep around the horizontal <i>course</i> .
132 2121	tapered valley	<i>Open valley</i> arranged so as to be wider at the bottom than top.
132 2122	verge	^a Sloping edge of a <i>pitched roof</i> .
132 2123	dry verge	<i>Verge</i> formed without mortar.
132 2124	roof finial	Decorative fitting at the end of a <i>ridge</i> , at the junction of <i>ridge</i> and <i>hip</i> , or at the top of a conical, pyramidal, or dome <i>roof</i> .
132 2125	flèche	Small slender spire usually on a <i>ridge</i> .
132 2126	snowguard snowboard <i>Scotland</i>	Low railing or other suitable fitting at the bottom of a <i>roof</i> slope to stop snow on the <i>roof</i> slipping off.

^a Repeated from Section 1.0.

No.	Term	Definition
132 2127	walkway	Permanent gangway or platform along a <i>roof</i> .
132 2128	kerb plate	Plate at change of <i>pitch</i> in a <i>mansard roof</i> .
132 2129	gutter bearer	Horizontal timber member to which a <i>gutter board</i> of a parapet or <i>valley gutter</i> is fixed.

132 22 Boards

132 2201	ridge board	Longitudinal structural member at a <i>ridge</i> .
132 2202	barge board verge board <i>deprecated</i>	^a Board fixed along the top edge of a <i>gable</i> .
132 2203	fascia board	Board fixed to rafter ends, wall plate or wall face at <i>eaves</i> .
132 2204	soffit board	Board, fixed to the feet of rafters, that forms the underside of projecting <i>eaves</i> .
132 2205	snowboard snow cradling <i>Scotland</i>	System of small sections in a gutter to facilitate drainage of melting snow from a <i>roof</i> .
132 2206	gutter board	Board on which lining material is laid to form the sole of a gutter.
132 2207	lear board layer board <i>deprecated</i> lier board <i>deprecated</i> lay board <i>deprecated</i>	Board fixed across rafters to provide bearing surface for gutter linings or jack rafters.
132 2208	sarking <i>Scotland</i>	Boards used over rafters.
132 2209	valley board	Board at a <i>valley</i> , that provides support for a <i>valley gutter</i> .

132 23 Drainage and moisture barriers

132 2301	anti-capillary groove	Groove formed to prevent movement of moisture.
132 2302	water check	Kerb, raised above the <i>roof</i> surface to control rainwater.
132 2303	cesspool sump <i>deprecated</i>	Box formed in a <i>flat roof</i> or gutter to collect and direct rainwater into a rainwater pipe.
132 2304	vapour control layer	^a Layer of material intended to restrict the transmission of water vapour.
132 2305	side gutter	Rainwater gutter formed at the intersection of the side of a dormer or chimney with the slope of a <i>roof</i> .
132 2306	back gutter	Drained area at the horizontal junction between a vertical wall and a <i>roof</i> slope that forms an acute angle.

132 3 General roofing

132 3001	roofing	^a Upper layer or layers of a <i>roof</i> that provides a weatherproof surface.
132 3002	ornamental roofing	<i>Roofing</i> wholly or partly of <i>ornamental slates</i> or <i>ornamental tiles</i> .
132 3003	feint set <i>deprecated</i>	Slightly bent free edge of metal sheet <i>cappings</i> , <i>flashing</i> , etc.
132 3004	dog-ear	Box-like corner of three dimensions formed by folding a flat metal sheet without cutting.
132 3005	hip capping	Protective covering at <i>hip</i> .
132 3006	ridge capping	Protective covering at <i>ridge</i>
132 3007	eaves ventilator	Component fixed at <i>eaves</i> to allow for ventilation into a <i>roof</i> void.
132 3008	dry ridge	<i>Ridge capping</i> formed without mortar.
132 3009	ridge strap <i>Scotland</i>	Metal strip shaped to fit over a metal <i>hip</i> or <i>ridge capping</i> to prevent lifting by the wind.

^a Repeated from Section 1.0.

No.	Term	Definition
132 3010	drip (1)	Strip of <i>roofing felt</i> or metal fixed under or between layers of <i>roofing</i> at <i>eaves</i> or <i>verges</i> and turned down over the <i>roof</i> edge.
132 3011	drip (2)	Step formed in a <i>flat roof</i> or gutter across the direction of fall.
132 3012	crest	Upper part of the cross section of a profiled <i>roofing tile</i> or <i>profiled sheet</i> when laid.
132 3013	trough	Lower part of the cross section of a profiled <i>roofing tile</i> or <i>profiled sheet</i> when laid.
132 3014	counter batten	Batten nailed parallel to the rafters over a boarded or felted <i>roof</i> .

132 4 Tile, slate, shingle and shake roofing

132 41 Base terms

132 4101	cuttings	<i>Roofing tiles, roofing slates, shingles</i> or <i>shakes</i> cut to bond or meet, usually at a <i>hip, valley</i> or an abutment.
132 4102	head	Upper edge of <i>roofing tile, roofing slate, shingle</i> or <i>shake</i> when laid.
132 4103	margin	Exposed portion of a <i>roofing tile, roofing slate, shingle</i> or <i>shake</i>
132 4104	course	Horizontal row of <i>roofing tiles, roofing slates, shingles</i> or <i>shakes</i> .
132 4105	ribbon course	<i>Course</i> that has a <i>margin</i> different from the regular <i>margins</i> on the same <i>roof</i> .
132 4106	diminishing courses	<i>Courses</i> that have <i>margins</i> diminishing from <i>eaves</i> to <i>ridge</i> .
132 4107	eaves course	Single or upper <i>course</i> of <i>roofing tiles, roofing slates, shingles</i> or <i>shakes</i> at <i>eaves</i> .
132 4108	double course at eaves	Two thicknesses of <i>roofing tiles, roofing slates, shingles</i> or <i>shakes</i> at <i>eaves</i> .
132 4109	undereaves course	<i>Course</i> of <i>roofing tiles, roofing slates, shingles</i> or <i>shakes</i> below the <i>eaves course</i> , finished flush with its lower edge and of a length to give correct lap.
132 4110	torching	Mortar applied to head or side joints on the underside of <i>roofing tiles</i> or <i>roofing slates</i> .
132 4111	head nailing	Fixing <i>roofing slates</i> or <i>shakes</i> with nails positioned approximately 25 mm below the <i>head</i> .
132 4112	centre nailing	Fixing <i>roofing slates</i> or <i>shakes</i> with nails positioned slightly above the top of the <i>course</i> below.
132 4113	undercloak (1)	<i>Plain tiles, roofing slates</i> or other suitable material fixed beneath battens at <i>verges</i> on to which <i>verge tiles</i> are bedded.
132 4114	soaker	Small piece of sheet, usually metal, shaped and inserted between <i>roofing tiles, roofing slates, shingles</i> or <i>shakes</i> at an abutment between a roof slope and vertical wall or <i>hip</i> or <i>valley</i> .
132 4115	reinforced felt sarking felt <i>deprecated</i>	Strengthened <i>bitumen roofing felt</i> used under <i>roofing tiles</i> or <i>roofing slates</i> .
132 4116	random width roofing	<i>Roofing</i> with <i>roofing slates, shingles</i> or <i>shakes</i> of uniform length and varying width.

132 42 Tile roofing

132 4201	roofing tile	Tile for use in <i>roofing</i> .
132 4202	double-lap tile	<i>Roofing tile</i> designed so its lower edge laps <i>roofing tiles</i> in two <i>courses</i> below.

No.	Term	Definition
132 4203	plain tile	<i>Roofing tile</i> without moulded surfaces, usually with <i>nibs</i> and nail holes.
132 4204	peg tile	<i>Roofing tile</i> similar to a <i>plain tile</i> but without <i>nibs</i> and with holes for pegs.
132 4205	ornamental tile	<i>Plain tile</i> that has a shaped edge on the exposed portion.
132 4206	single-lap tile	<i>Roofing tile</i> designed so its lower edge laps <i>roofing tiles</i> in the <i>course</i> beneath.
132 4207	under-and-over tiles Spanish tile <i>deprecated</i>	<i>Single-lap tiles</i> , rounded in section, used in pairs with the side of the over tile covering that of the under tile.
132 4208	pantile	<i>Single-lap tile</i> moulded to a flat S-shape in section.
132 4209	double pantile	<i>Single-lap tile</i> moulded to two <i>pans</i> in section.
132 4210	interlocking tile	<i>Single-lap tile</i> that connects with adjoining tiles by means of close-fitting ribs.
132 4211	tile-and-a-half tile gable tile <i>deprecated</i>	Plain tile half as wide again as <i>roofing tiles</i> with which it is used.
132 4212	half tile	<i>Roofing tile</i> half as wide as <i>roofing tiles</i> with which it is used.
132 4213	top course tile	Short <i>roofing tile</i> used with <i>plain tiles</i> in a top <i>course</i> .
132 4214	eaves tile	Short <i>roofing tile</i> used with <i>plain tiles</i> to form an <i>undereaves course</i> .
132 4215	verge tile	<i>Roofing tile</i> , sometimes purpose-made, used at a <i>verge</i> .
132 4216	double roll verge tile	<i>Verge tile</i> with a roll on both edges so that <i>verges</i> to right and left may be similar.
132 4217	left hand verge tile	Purpose-made <i>verge tile</i> formed to finish a left hand <i>verge</i> .
132 4218	cloaked verge tile	<i>Verge tile</i> for covering the edge of a <i>verge</i> .
132 4219	ridge tile	<i>Roofing tile</i> formed into ridge <i>capping</i> .
132 4220	angular ridge tile	<i>Ridge tile</i> that has an arris along the line of a <i>ridge</i> .
132 4221	block end ridge tile	<i>Ridge tile</i> manufactured with a closed end.
132 4222	hip tile	<i>Roofing tile</i> formed into <i>hip capping</i> .
132 4223	angular hip tile	<i>Hip tile</i> that has an arris along the line of a <i>hip</i> .
132 4224	bonnet hip tile granny bonnet <i>deprecated</i>	Rounded <i>hip tile</i> that allows room for bedding to fill the space at the lap.
132 4225	broken bond tile	<i>Single-lap tile</i> designed so the side edge of each tile comes over the middle of the <i>head</i> of a <i>roofing tile</i> in the <i>course</i> below.
132 4226	valley tile	<i>Roofing tile</i> used at a <i>valley</i> .
132 4227	mansard tile	<i>Roofing tile</i> that covers the junction between the two pitches of a <i>mansard roof</i> .
132 4228	angle tile	Tile that covers external or internal angles in <i>tile hanging</i> .
132 4229	eaves filler unit	Component that fills the space under the roll of a <i>roofing tile</i> at the <i>eaves</i> , and thereby excludes vermin.
132 4230	rooflight tile	<i>Roofing tile</i> of glass or translucent plastics.
132 4231	ventilating tile	<i>Roofing tile</i> that is shaped to allow for ventilation.
132 4232	gas flue ridge tile	<i>Ridge tile</i> incorporating a flue terminal for gas-fired appliances.
132 4233	ventilating ridge tile	<i>Ridge tile</i> that provides ventilation.
132 4234	dentil slip galletting <i>deprecated</i>	Small rectangular pieces of <i>plain tile</i> bedded between the underside of a <i>ridge tile</i> or <i>hip tile</i> and the <i>pan</i> of a profiled <i>single-lap tile</i> .

No.	Term	Definition
132 4235	nib	Projecting lug on the underside of a <i>roofing tile</i> at or near the <i>head</i> .
132 4236	pan	<i>Trough</i> of a <i>single lap tile</i> .
132 4237	shoulder (1) mitred corner <i>deprecated</i>	One of two splays formed at diagonally opposite corners of a <i>single-lap tile</i> .
132 4238	tile hanging vertical tiling <i>deprecated</i>	<i>Roofing tiles</i> fixed to vertical or near vertical surfaces.
132 4239	roof tiling	Laying <i>roofing tiles</i> .
132 4240	Winchester cutting	Method of terminating <i>tile hanging</i> and <i>shingling</i> under a <i>verge</i> in which the last two <i>roofing tiles</i> or <i>shingles</i> at both ends of every <i>course</i> are splay cut.
132 4241	tile clip	Clip that secures a <i>roofing tile</i> in position.
132 43 Slate roofing		
132 4301	roofing slate	Piece of slate or other laminated stone, split and dressed for use in <i>roofing</i> .
132 4302	peggy	Small <i>roofing slate</i> : one of a batch of small random sizes sold by weight.
132 4303	ton slate	Large <i>roofing slate</i> : one of a batch of large sizes sold by weight.
132 4304	slate-and-a-half slate	<i>Roofing slate</i> half as wide again as <i>roofing slates</i> of regular width with which it is used.
132 4305	asbestos-cement slate	Component, similar to a <i>roofing slate</i> , composed of asbestos fibre and Portland cement.
132 4306	asbestos-free slate	Component, similar to a <i>roofing slate</i> , composed of non-asbestos fibre and a bonding agent.
132 4307	diagonal slate	<i>Roofing slate</i> or <i>asbestos-cement slate</i> that has six sides and is intended to be fixed with one corner uppermost.
132 4308	ornamental slate	<i>Roofing slate</i> that has a shaped edge on the exposed portion.
132 4309	random slates	<i>Slates</i> of varying length and width.
132 4310	back of slate	Upper surface of <i>roofing slate</i> when laid.
132 4311	bed of slate	Under surface of <i>roofing slate</i> when laid.
132 4312	tail of slate	Lower edge of a <i>roofing slate</i> when laid.
132 4313	shoulder (2)	One of two splays cut at the top corners of a <i>roofing slate</i> .
132 4314	open slating open bond slating <i>Scotland</i>	<i>Roofing</i> that has space between edges of adjacent <i>roofing slates</i> in the same <i>course</i> .
132 4315	random slate roofing	<i>Roofing</i> of <i>random slates</i> laid in <i>diminishing courses</i> .
132 4316	slate hanging weather slating <i>deprecated</i> hanging slating <i>deprecated</i> vertical slating <i>deprecated</i>	<i>Roofing slates</i> fixed to vertical or near vertical surfaces.
132 4317	holing	Piercing holes in a <i>roofing slate</i> to permit fixing.
132 4318	cheek nailing <i>Scotland</i> check nailing <i>deprecated</i>	Fixing with nails a <i>roofing slate</i> having a hole pierced near one edge and a notch cut in its other edge.
132 4319	slating	Laying <i>roofing slates</i> as <i>roofing</i> .
132 4320	tingle	Narrow strip of metal or length of wire used in repair work to support replacement <i>roofing slates</i> that cannot be nailed into position.

132 44 Shingle and shake roofing

No.	Term	Definition
132 4401	shingle	Slice of timber sawn from a block, usually tapering in thickness along the grain. NOTE The term also applies to similar components made of synthetic materials, e.g. glass fibre.
132 4402	shake	Slice of timber split from a block to produce at least one irregular surface, often tapered in its length.
132 4403	shingle butt	Thick end of tapered <i>shingle</i> .
132 4404	shingle tip	Thin end of tapered <i>shingle</i> .
132 4405	shadow course double coursing <i>deprecated</i>	<i>Course</i> that consists of two layers of <i>shingles</i> with staggered joints, the <i>shingle butt</i> of the outer layer being fixed below the inner layer to provide a <i>drip (2)</i> and a deeper shadow.
132 4406	staggered butt course	Course of <i>shingle butts</i> with alternate butts above or below the normal exposure line or pattern.
132 4407	straight butt course	<i>Course</i> of <i>shingle butts</i> with their butts, in a straight line.
132 4408	strip soaker	Strip of thin impervious material laid between each <i>course</i> of <i>shingles</i> on swept work.
132 4409	shingling	Fixing <i>shingles</i> as roofing.
132 4410	weather shingling	<i>Shingling</i> to vertical or nearly vertical surfaces.
132 4411	weaving	<i>Shingling</i> at <i>ridges</i> , angles or <i>hips</i> : one <i>course</i> projects to overlap the end of the adjoining <i>course</i> , the next <i>course</i> on the same face is covered by overlapping from the adjoining <i>course</i> .
132 4412	laced corner shingling	<i>Weaving</i> at internal and external vertical angles.

132 5 Sheet roofing

132 51 Base terms

132 5101	sheet roofing	<i>Roofing</i> of metal, bitumen or other material in sheet form.
132 5102	roofing sheet	<i>Roofing</i> component of metal, plastics or similar material, flat or profiled in section and sufficiently rigid to be self-supporting between supports.
132 5103	roofing isolating layer	Material that isolates <i>asphalt roofing</i> or <i>sheet roofing</i> from the supporting structure.
132 5104	sheathing	<i>Roofing isolating layer</i> of matted fibre <i>roofing felt</i> made from long fibres.
132 5105	inodorous felt	<i>Roofing isolating layer</i> for metal <i>sheet roofing</i> of matted fibre <i>roofing felt</i> made from long fibres and a non-smelling bonding material.
132 5106	roofing felt	Thin non-metallic flexible sheet, based on matted fibres and treated to restrict the passage of water, used as <i>roofing</i> .

132 52 Profiled sheet roofing

132 5201	profiled sheet	<i>Roofing sheet</i> formed with regularly spaced longitudinal shaping, to give a corrugated or troughed cross section.
132 5202	cranked sheet	Sheet designed for use in <i>sheet roofing</i> where there is a change in <i>pitch</i> : it provides weather protection at the junction.

No.	Term	Definition
132 5203	double skin roof covering	Roof covering that combines an outer <i>profiled sheet</i> with an inner flat or profiled sealing sheet.
132 5204	corner piece (1)	Accessory that forms a junction between vertical corrugated <i>roofing sheets</i> at internal or external angles.
132 5205	corrugation filler	Accessory shaped to fill the corrugations of a <i>profiled sheet</i> at <i>eaves</i> or <i>ridge</i> .
132 5206	eaves closure piece	Accessory incorporating a <i>drip</i> (1), that closes corrugations of a <i>profiled sheet</i> at <i>eaves</i> .
132 5207	skew filler piece	<i>Corrugation filler</i> at raking <i>eaves</i> or <i>hips</i> .
132 5208	cover soaker pipe flashing <i>deprecated</i>	<i>Roofing</i> component that provides weather resistance at the point where a component passes through <i>sheet roofing</i> .
132 5209	underglazing flashing piece	Accessory at lower edge of patent glazing that provides a shelf to receive flexible <i>flashing</i> .
132 5210	crown course	<i>Profiled sheet</i> shaped for use as <i>ridge capping</i> .
132 5211	cranked ridge sheet	Curved or cranked <i>profiled sheet</i> that provides a protective covering at <i>ridge</i> .
132 5212	curved end sheet	<i>Profiled sheet</i> curved at one end.

132 53 Flexible sheet roofing

132 5301	core roll	Shaped section, usually of wood, around which <i>sheet roofing</i> is dressed.
132 5302	roll joint	Joint that accommodates movement between two pieces of <i>sheet roofing</i> , usually metal; a <i>core roll</i> may be used.
132 5303	hollow roll joint	<i>Roll joint</i> without a <i>core roll</i> .
132 5304	solid roll joint	<i>Roll joint</i> with a <i>core roll</i> .
132 5305	torus roll	<i>Solid roll joint</i> at the intersection formed by the change of <i>pitch</i> in a <i>mansard roof</i> .
132 5306	overcloak	Upper layer of <i>sheet roofing</i> at a <i>drip</i> (1), <i>roll joint</i> , seam or welt.
132 5307	undercloak (2)	Layer of <i>sheet roofing</i> below an <i>overcloak</i> .
132 5308	splash lap	Part of the lead <i>overcloak</i> of a <i>drip</i> (1) or <i>roll joint</i> extending on to the flat surface of an adjoining <i>roofing sheet</i> .
132 5309	welted edge single welt <i>deprecated</i>	Edge of a piece of <i>sheet roofing</i> folded to provide stiffness.
132 5310	capping	Strip of impervious, flexible sheet material covering a <i>roll joint</i> , welted to the edges of <i>roofing sheets</i> or fixed independently.
132 5311	holding down clip	<i>Clip</i> to secure and join successive lengths of <i>capping</i> .
132 5312	apron eaves piece	Continuous strip of metal, T-shaped in section, fixed to the <i>eaves</i> to secure metal <i>sheet roofing</i> and act as a <i>drip</i> (1).
132 5313	lead capped dot	Fixing for securing lead <i>sheet roofing</i> by means of screw and washer covered with a cap, lead-welded to the sheet.
132 5314	soldered dot	Fixing, wiped with solder, for securing lead <i>sheet roofing</i> by means of screw and washer sunk into a depression formed in the surface.
132 5315	lead dot	Fixing for securing lead <i>sheet roofing</i> to masonry, achieved by pouring molten lead through a dot into a dovetailed sinking in masonry.

No.	Term	Definition
132 5316	bale tack	Fixing for securing lead <i>sheet roofing</i> , formed by means of a <i>tack</i> folded in with a tongue of the same width left projecting from the edge of the sheet.
132 5317	secret tack	<i>Tack</i> soldered or lead-welded to the back of lead <i>sheet roofing</i> and passed through a slot cut in the substrate and secured on its inside.
132 5318	standing seam	Joint in metal <i>sheet roofing</i> in which the adjoining edges are turned up perpendicular to the surface, welted together and left upstanding.
132 5319	double welt clink <i>Scotland</i>	Joint in metal <i>sheet roofing</i> , formed by folding the edge of one sheet over the edge of another, folding again and pressing them down flat.
132 5320	clip tie <i>Scotland</i> tingle <i>Scotland</i>	Narrow strip of metal used in <i>roll joints</i> , <i>standing seams</i> and <i>double welts</i> for securing <i>sheet roofing</i> .
132 5321	corner piece (2) corner flashing <i>deprecated</i>	Small piece of zinc sheet fixed where a <i>drip</i> (2) abuts a vertical surface.
132 5322	roofing upstand	Edge of <i>roofing felt</i> or <i>roofing sheet</i> turned up vertically against a wall.

132 54 Bituminous roofing

132 5401	bituminous roofing	<i>Roofing</i> that contains bituminous materials.
132 5402	asphalt roofing	<i>Bituminous roofing</i> that consists of two or more layers of asphalt applied in a molten state.
132 5403	fully bonded roofing	<i>Built-up felt roofing</i> that has its first layer completely adhering to the supporting structure.
132 5404	partially bonded roofing	<i>Built-up felt roofing</i> that has its first layer spot or strip bonded to the supporting structure.
132 5405	bitumen felt	Fibre based sheet material saturated with bitumen.
132 5406	built-up felt roofing built-up roofing <i>deprecated</i>	<i>Roofing</i> that consists of two or more layers of <i>bitumen felt</i> bonded together.
132 5407	fine granule surfaced bitumen felt	<i>Bitumen felt</i> , the base of which is impregnated and/or coated with bitumen and surfaced on both sides with fine granular material.
132 5408	mineral granule surfaced bitumen felt	<i>Bitumen felt</i> in which the base is impregnated and/or coated with bitumen, the upper surface being finished with coloured mineral granules and the under surface with fine granular material
132 5409	perforated underlay bitumen felt	<i>Bitumen felt</i> with perforations, used as an underlayer.
132 5410	metal foil faced bitumen felt	<i>Bitumen felt</i> , the base of which is impregnated and/or coated with bitumen, the upper surface being finished with embossed metal foil bonded to it and the under surface with fine granular material.
132 5411	asbestos base bitumen felt	<i>Bitumen felt</i> , the base of which consists mainly of asbestos fibres.
132 5412	glass fibre base bitumen felt	<i>Bitumen felt</i> , the base of which consists mainly of glass fibres.
132 5413	glass/polyester base bitumen felt	<i>Bitumen felt</i> , the base of which consists mainly of glass and polyester fibres.

No.	Term	Definition
132 5414	polyester base felt roofing	<i>Built-up felt roofing</i> , the base of which consists mainly of polyester with standard roofing bitumens or with polymer modified bitumen coating, surfaced with fine granules, mineral granules, or metal.
132 5415	calendered polymeric roofing	<i>Bituminous roofing</i> , that consists mainly of layers of bitumen or pitch extended polymers, with random fibre reinforcement and self-finished surface.
132 5416	cap sheet	Top layer in a number of layers of <i>roofing sheet</i> .
132 5417	chipping compound	Bituminous or other material applied hot or cold on the top layer of <i>roofing felt</i> to receive stone chippings.
132 5418	strip slates	Unit of <i>mineral granule surfaced bitumen felt</i> , shaped to resemble two or more <i>roofing slates</i> side by side so that, when fixed, they act in a manner similar to <i>roofing tiles</i> , <i>roofing slates</i> or <i>shingles</i> .
132 5419	lap cement	Liquid or semi-liquid bitumen, applied cold, used to seal overlapping joints of <i>bitumen roofing felt</i> in single layer work.
132 5420	roof surfacing	Protective covering, such as stone chippings, tiles, applied to top of <i>bituminous roofing</i> .
132 5421	taping strip	Strip of <i>bitumen felt</i> fixed over open joints between units of the supporting layer in a <i>roof</i> prior to laying <i>roofing felt</i> .
132 5422	tuck-in	Edge of <i>bitumen felt</i> , <i>skirting</i> or <i>cover flashing</i> tucked into a chase.
132 5423	turn-up	Portion of <i>bitumen felt</i> used as a <i>skirting</i> .
132 5424	mopping	Applying hot <i>bonding compound</i> with mops or brushes.
132 5425	pouring and rolling	Applying hot <i>bonding compound</i> by pouring in advance of the roll of <i>bitumen felt</i> when being laid.
132 5426	felt torching	Using a blow torch to melt the coating of the underside of a roll of <i>bitumen felt</i> during laying.
132 5427	bonding compound	Oxidized bitumen, applied hot, or other suitable bituminous compound used to bond one layer of <i>bitumen felt</i> to another or to the supporting structure.
132 5428	bitumen primer	Solvent-based bitumen solution applied to a supporting structure to ensure adhesion of the <i>bonding compound</i> .
132 5429	welted drip	Finish at <i>eaves</i> or <i>verges</i> formed by folding under a strip of <i>bitumen felt</i> to return on the <i>roof</i> .

132 6 Thatch

132 6001	thatch	<i>Roofing</i> of reed, straw or heather.
132 6002	straw thatch	<i>Thatch</i> of unbroken dried wheat, barley, rye or sedge stalks.
132 6003	reed thatch	<i>Thatch</i> of reed stalks.
132 6004	best reed Norfolk reed <i>regional</i>	Water reed (ARUNDO PHRAGMITES). NOTE In the United Kingdom grown mainly in the Norfolk area.
132 6005	combed wheat reed Devon reed <i>regional</i>	Unbroken wheat straw that has been machine combed to remove leaf and other foreign matter.
132 6006	sedge	Long, coarse, serrated edged grass (CLADIUM MARISCUS) used to form a <i>ridge</i> in <i>best reed thatch</i> .
132 6007	mixed reed	Combination of <i>best reed</i> and about 15 % lesser reed mace (TYPHA ANGUSTIFOLIA).

No.	Term	Definition
132 6008	mixed stuff	Combination of reed, usually <i>mixed reed</i> , and a portion of gladden (IRIS PSEUDACORUS or IRIS FOETIDISSIMA).
132 6009	saddle (1)	Long straw laid over a <i>ridge</i> and secured with <i>liggers</i> and <i>brotches</i> .
132 6010	skirt	Area of <i>thatch</i> under a chimney or dormer or at a <i>ridge</i> that requires fixing with <i>liggers</i> and <i>brotches</i> .
132 6011	sway	Long rod of hazel, willow or steel that secures a <i>thatch course</i> of reed and is fixed to the rafters by tarred cord or iron hooks.
132 6012	thatch bed <i>stulch deprecated</i>	Strip of <i>thatch</i> , twice the width of a ladder, extending from <i>ridge</i> to <i>eaves</i> , laid as work proceeds.
132 6013	brotch <i>spar deprecated</i> <i>staple deprecated</i> <i>spick deprecated</i> <i>spike deprecated</i>	Split hazel or willow sapling about 600 mm long, usually triangular in section, pointed at both ends and bent through 180°, used for securing new <i>thatch</i> to old or for securing <i>liggers</i> whilst forming a <i>ridge</i> .
132 6014	thatch coat	Layer of <i>thatch</i> that covers a whole <i>roof</i> .
132 6015	thatch course	Strip of <i>thatch</i> laid horizontally along a <i>roof</i> .
132 6016	crook	Steel nail, varying in length from 175 mm to 300 mm, used for securing reed.
132 6017	cross spar <i>pattern spar deprecated</i>	Decorative <i>brotch</i> visible on the surface of a <i>ridge</i> .
132 6018	flaking	Mat of woven reed fixed on top of rafters as a base for <i>thatch</i> in place of battens or boarding.
132 6019	ligger <i>ledger deprecated</i>	Hazel or willow sapling 1500 mm long, pegged down to secure <i>thatch</i> and used for decoration.
132 6020	flush ridge	<i>Ridge</i> of <i>thatch</i> , where a <i>saddle</i> (1) joins a <i>thatch coat</i> without visible junction, fixed by <i>cross spars</i> and <i>liggers</i> that form a pattern.

132 7 Properties

132 7001	fall	Slope of a <i>flat roof</i> or gutter.
132 7002	pitch	Inclination of a <i>roof</i> to the horizontal.
132 7003	gauge	Distance between the fixing of each successive <i>course</i> measured up a <i>roof</i> slope.
132 7004	cover width	Width of the exposed face of an <i>interlocking tile</i> or <i>roofing sheet</i> .
132 7005	overall width	Total of <i>cover widths</i> along a <i>roof</i> .
132 7006	daylight width	Unobstructed width of translucent <i>roofing sheet</i> through which light is admitted.
132 7007	<i>deleted</i>	
132 7008	patina	Thin, stable film of oxide or other metallic compounds forming on metal surfaces exposed to air.
132 7009	temper	Condition and necessary degree of hardness of metal sheet used in <i>roofing</i> .

132 8 Roofing joints and jointing products

132 81 Fillets

132 8101	asphalt fillet	Triangular strip of asphalt formed at internal angles as an independent operation.
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No.	Term	Definition
132 8102	mortar fillet	Triangular strip of mortar applied at abutments, <i>top edges</i> , under <i>verges</i> and in similar positions.
132 8103	tile fillet tile listing <i>deprecated</i>	<i>Mortar fillet</i> covered with pieces of <i>roofing tile</i> .
132 8104	slate fillet	<i>Mortar fillet</i> covered with <i>roofing slate</i> .
132 8105	tilting fillet tilting piece <i>deprecated</i>	Strip, usually of wood, used at <i>eaves</i> or at <i>open valley</i> gutters to support <i>roofing</i> in the correct position.
132 8106	verge fillet	Batten covering the top edge of a <i>gable</i> nailed to the ends of <i>roof</i> battens.

132 82 Flashings

132 8201	flashing	Strip of impervious sheet material that protects a joint, usually from entry of rainwater.
132 8202	apron flashing	<i>Flashing</i> used at junction of the upper edge of a <i>monopitch roof</i> or <i>flat roof</i> with a vertical surface: the top is sometimes tucked into a groove, the bottom lapped over the upper edge of the slope.
132 8203	cover flashing	<i>Flashing</i> used to lap over <i>skirting</i> or <i>soakers</i> .
132 8204	raking flashing	<i>Cover flashing</i> used at an inclined intersection, with its upper edge secured into a chase cut parallel to top surface of <i>roofing</i> .
132 8205	stepped flashing	<i>Cover flashing</i> used at an inclined intersection, with its upper edge shaped to step up from course to course of masonry and secured into the horizontal joints.
132 8206	eaves flashing	<i>Flashing</i> at lower edge of a <i>roof</i> dressed into an <i>eaves</i> gutter.
132 8207	drop apron	<i>Flashing</i> fixed vertically at <i>eaves</i> , usually to a <i>flat roof</i> .
132 8208	saddle (2) saddle piece <i>deprecated</i> saddle end <i>deprecated</i>	Piece of impervious flexible sheet material dressed to shape, fitted to provide weather protection.
132 8209	pipe flashing lead slate <i>deprecated</i>	<i>Flashing</i> used where a pipe or other section passes through a wall or <i>roofing</i> ; it comprises a base to course in with the <i>roofing</i> and a sleeve to enclose the section.
132 8210	abutment flashing	Preformed <i>flashing</i> for use with <i>profiled sheets</i> or <i>interlocking tiles</i> at an abutment.
132 8211	head flashing	<i>Flashing</i> used with <i>profiled sheets</i> over an opening.
132 8212	lintel filler	Preformed <i>head flashing</i> .
132 8213	jamb filler	Preformed <i>flashing</i> used with <i>profiled sheet</i> at the side of an opening.
132 8214	Z flashing seal flashing <i>deprecated</i> horizontal flashing piece <i>deprecated</i>	Preformed <i>flashing</i> used where a lower edge of a vertical <i>roofing sheet</i> meets a wall.
132 8215	tack	Narrow strip of metal that secures free edges of <i>roofing sheets</i> , <i>flashings</i> , etc.
132 8216	wedge	Folded piece of metal sheet, used in a masonry chase to secure a <i>flashing</i> .

132 83 Skirtings

132 8301	skirting	Portion of <i>roofing</i> turned up against a vertical surface.
132 8302	asphalt collar	<i>Skirting</i> of asphalt around a pipe or other section passing through a <i>roof</i> .

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